

WISE-GRIP® QUICK-GRIP® Prosnip® Unibit® CHESCO® CATALOG



**This American Tool Companies catalog features
several new products and new product lines. Included are:**

- **QUICK-ADJUST™** Speed Screw for faster adjustment
now on all VISE-GRIP® Locking Pliers (except 4"
styles). Available exclusively from VISE-GRIP Tools.
- **6BN™** VISE-GRIP Bent Nose Locking Pliers.
The world's first bent nose locking pliers.
- **QUICK-GRIP®** Bar Clamps and accessory kits.
The one-handed bar clamp makes most clamping jobs
faster and easier.
- **Full line of UNIBIT®** Carbide Hole Cutters.
One of the fastest cutting tools ever made, the UNIBIT
Carbide Hole Cutter is now available in 16 popular
sizes.
- **CHESCO®** Hex Tools.
The most complete line of hex tools made in America
includes fold-up sets, loop T-handles, padded
T-handles, loose and boxed keys and ball end drivers.



Customer Service Department • P.O. Box 337 • DeWitt, Nebraska 68341 • Phone: 402-683-2315 • FAX: 402-683-5800

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VISE-GRIP® Locking Pliers

VISE-GRIP Locking Pliers are made of the finest quality high-grade alloy steel. Each tool is heat-treated for maximum durability and bright, nickel finished.

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VISE-GRIP® Tool Sets

Great combinations of our most popular locking pliers. Including the 3-piece Tool Set in clamshell packaging, the Home & Hobby Set, as well as two Gift Sets.

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VISE-GRIP® Locking Clamps

Strong and durable locking C-Clamps and locking Bar Clamps ideal for those special jobs. With regular tips or swivel pads to fit all your clamping needs.

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VISE-GRIP® Locking Specialty Tools

Perfect tools for your special jobs. Includes our handy Locking Chain Clamp, Locking Pinch-off Tool, Locking Pipe Clamp, Locking Welding Clamp, and Locking Sheet Metal Tool.

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QUICK-GRIP® Bar Clamps and Accessories

Our innovative bar clamps make clamping quick and easy. Complete with heat-treated steel bar and soft, durable pads.

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Prosnip® Snips

Aviation Snips designed for rapid outside trim and clean cuts. Offset Snips for clean, inside cuts. Plastisol-grip Tinner Snips specially heat-treated for uniform blade hardness.

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Unibit® Step Drills

UNIBIT Step Drills have an exclusive radial concave flute. This design allows the drilling of perfectly round holes in thin material quickly.

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Unibit® Carbide Hole Cutters

Long-life carbide cutting edge quickly cuts perfect holes in thin materials without burrs or jagged edges.

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CHESCO® Fold Up Sets

Strong, nickel plated case with inch, metric, TORX®, and Specialty Hex Keys all made from premium 8650 alloy steel.

Page 20-21



CHESCO® T-Handles

Balanced design for maximum torque. Includes vinyl-grip handles for greater comfort, less fatigue and a confident feel.

Page 22-24



CHESCO® L-Keys

All made of 8650 alloy steel, with square-cut ends to reach full socket depth.

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CHESCO® Set Selector

Handy chart to show you sizes for all of our sets from inch to metric to TORX.

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Warranty Information

Having passed a rigid factory inspection, all of our tools carry a full warranty against defects in materials and workmanship.

Back Cover

*TORX is a registered trademark of Camcar Division of Textron, Inc.

VICE-GRIP® Locking Pliers

Curved Jaws with Wire Cutter

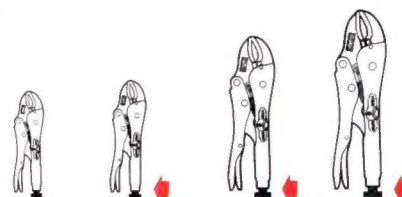


Wire cutter will handle anything up to a 1/4" bolt. One bite cuts smaller wires; progressive bites cut through the big ones.

Each tool is heat-treated for maximum toughness and durability.



Controlled power means a simple hand squeeze can put one ton of pressure between the jaws.



4WR™ 5WR® 7WR® 10WR®

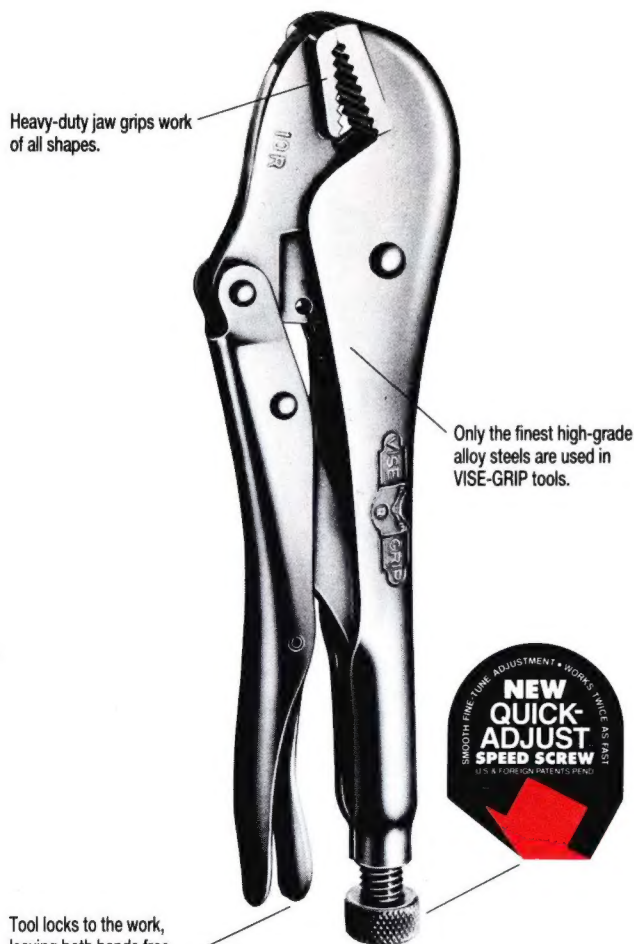
UPC MFG. NO. 0 38548	00010 7	00009 1	00007 7	00005 3
SIZE	4"	5"	7"	10"
	100mm	125mm	175mm	250mm
WEIGHT EACH	3.25 oz	6 oz	14 oz	21 oz
	92g	170g	397g	595g
JAW THICKNESS	7/32"	1/4"	5/16"	7/16"
	5.5mm	6.4mm	7.9mm	11.1mm
JAW ADJUSTMENT	0 — 15/16"	0 — 1-1/4"	0 — 1-5/8"	0 — 1-7/8"
	0 — 23.8mm	0 — 28.6mm	0 — 41.2mm	0 — 47.6mm
SHELF CARTON QUANTITY	5	5	5	5
SHELF CARTON WEIGHT	1 lb, 5 oz	2 lbs, 2 oz	4 lbs, 6 oz	6 lbs, 8 oz
	595g	964g	1.98 kg	2.95 kg
SHELF CARTON CUBE	.04	.05	.08	.11

FEDERAL STOCK NUMBERS: **5WR** 5120-00-965-0604; **7WR** 5120-00-494-1910; **10WR** 5120-00-494-1911

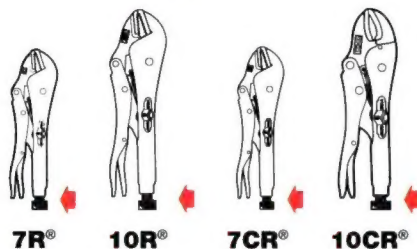


Straight Jaws & Curved Jaws

Long Nose with Wire Cutter



Tool locks to the work, leaving both hands free. Powerful jaws and teeth hold on tight, won't slip.



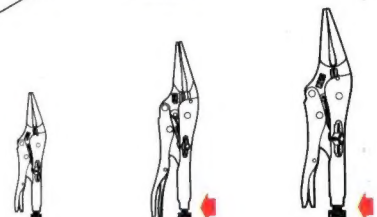
7R® **10R®** **7CR®** **10CR®**

UPC MFG. NO. 0 38548	00003 9	00001 5	00013 8	00011 4
SIZE	7"	10"	7"	10"
	175mm	250mm	175mm	250mm
WEIGHT EACH	15 oz	22 oz	13 oz	21 oz
	425g	624g	369g	595g
JAW THICKNESS	1/2"	5/8"	5/16"	7/16"
	11.1mm	15.8mm	7.9mm	11.1mm
JAW ADJUSTMENT	0 — 1-1/8"	0 — 1-5/8"	0 — 1-5/8"	0 — 1-7/8"
	0 — 28.5mm	0 — 41.3mm	0 — 41.2mm	0 — 47.6mm
SHELF CARTON QUANTITY	5	5	5	5
SHELF CARTON WEIGHT	4 lbs, 9 oz	6 lbs, 13 oz	4 lbs, 6 oz	6 lbs, 9 oz
	2.07 kg	3.09 kg	1.98 kg	2.98 kg
SHELF CARTON CUBE	.08	.11	.08	.11

FEDERAL STOCK NUMBERS: **7R** 5120-00-277-4243; **10R** 5120-00-277-4244



Easy-release trigger snaps jaws open instantly, ready for the next job.



4LN™* **6LN®*** **9LN®***

UPC MFG. NO. 0 38548	00016 9		00014 5		00015 2	
SIZE	4"		6"		9"	
	100mm		150mm		225mm	
WEIGHT EACH	3.5 oz		6 oz		12.5 oz	
	99g		170g		354g	
JAW THICKNESS TIP BASE	1/8"	3.1mm	5/32"	4.0mm	3/16"	4.7mm
	1/4"	6.3mm	5/16"	7.9mm	13/32"	10.3mm
JAW ADJUSTMENT TIP BASE	0 — 1-5/8"	0 — 41.2mm	0 — 2-1/4"	0 — 57.1mm	0 — 2-7/8"	0 — 73.0mm
	0 — 11/16"	0 — 17.5mm	0 — 1-5/16"	0 — 33.3mm	0 — 1-5/16"	0 — 33.3mm
SHELF CARTON QUANTITY	5		5		5	
SHELF CARTON WEIGHT	1 lb, 5 oz		2 lbs, 5 oz		4 lbs, 11 oz	
	595g		1.05 kg		2.13 kg	
SHELF CARTON CUBE	.04		.06		.10	

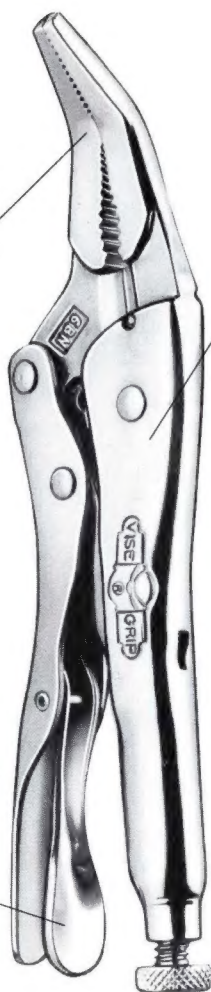
*U.S. Patents 4,541,312; 4,546,680. Other U.S. and Foreign Patents Issued and Pending.
FEDERAL STOCK NUMBER: **6LN** 5120-01-108-9649

Bent Nose with Wire Cutter

Nose is bent at 35° angle. Excellent for reaching those hard-to-get-at places.

High grade alloy steel for maximum durability and performance.

The only bent nose pliers which locks to provide additional leverage and support.



6BN™

UPC MFG. NO. 0 38548	00144 9	
SIZE	6"	
	150mm	
WEIGHT EACH	6.9 oz	
	196 g	
JAW THICKNESS	TIP 5/32"	4.0mm
	BASE 5/16"	7.9mm
JAW ADJUSTMENT	TIP 0 — 2-1/4"	0 — 57.1mm
	BASE 0 — 1-5/16"	0 — 33.3mm
SHELF CARTON QUANTITY	5	
SHELF CARTON WEIGHT	2 lbs, 5 oz	
	1 kg	
SHELF CARTON CUBE	.04	

WISE-GRIP® Tool Sets





**215G™ VISE-GRIP
GIFT SET®**
CONTAINS ONE EACH 5WR
AND 10WR.



**213H™ VISE-GRIP®
Home & Hobby
Tool Set™**
CONTAINS ONE EACH 6LN
AND 7WR.



**428GS™ VISE-GRIP
GIFT SET®**
CONTAINS ONE EACH 10CR, 7R, 6LN,
5WR AND HANDY KIT BAG.



321GS™ VISE-GRIP® 3 Piece Tool Set™
CONTAINS ONE EACH 5WR, 6LN, 10WR AND KIT BAG.

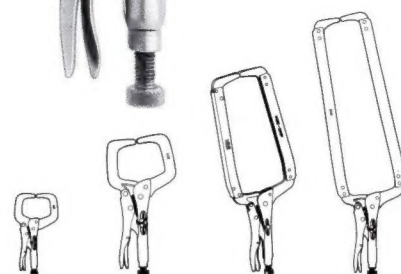
	215G™	213H™	428GS™	321GS™
UPC MFG. NO. 0 38548	00037 4	00036 7	00071 8	00073 2
WEIGHT EACH	25 oz	20 oz	49 oz	36 oz
	709g	567g	1389g	1023g
SHELF CARTON QUANTITY	5	5	1	1
SHELF CARTON WEIGHT	8 lbs, 6 oz	6 lbs, 5 oz	3 lbs, 1 oz	2 lbs, 5 oz
	3.80 kg	2.86 kg	1.39 kg	1.05 kg
SHELF CARTON CUBE	.19	.14	.10	.11

WISE-GRIP® Locking Clamps

C-Clamps with Regular Tips



Powerful locking mechanism guarantees no slippage.



6R® 11R® 18R® 24R™

UPC MFG. NO. 0 38548	00017 6	00019 0	00021 3	00275 0
SIZE	6"	11"	18"	24"
	150mm	275mm	455mm	605mm
WEIGHT EACH	7.5 oz	28 oz	40 oz	52 oz
	213g	794g	1134g	1474g
JAW ADJUSTMENT	0 — 2-1/8"	0 — 4"	0 — 8"	0 — 12-1/2"
	0 — 53.9mm	0 — 101.6mm	0 — 203.2mm	0 — 317.5mm
THROAT DEPTH	1-1/2"	2-5/8"	9-1/2"	15-1/2"
	38.1mm	66.7mm	241.3mm	393.7mm
SHELF CARTON QUANTITY	5	5	1	1
SHELF CARTON WEIGHT	3 lbs, 3 oz	9 lbs	2 lbs, 8 oz	3 lbs, 4 oz
	1.45 kg	4.08 kg	1.13 kg	1.47 kg
SHELF CARTON CUBE	.08	.24	.09	.14

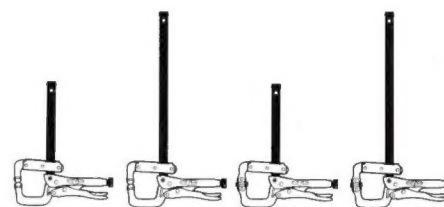
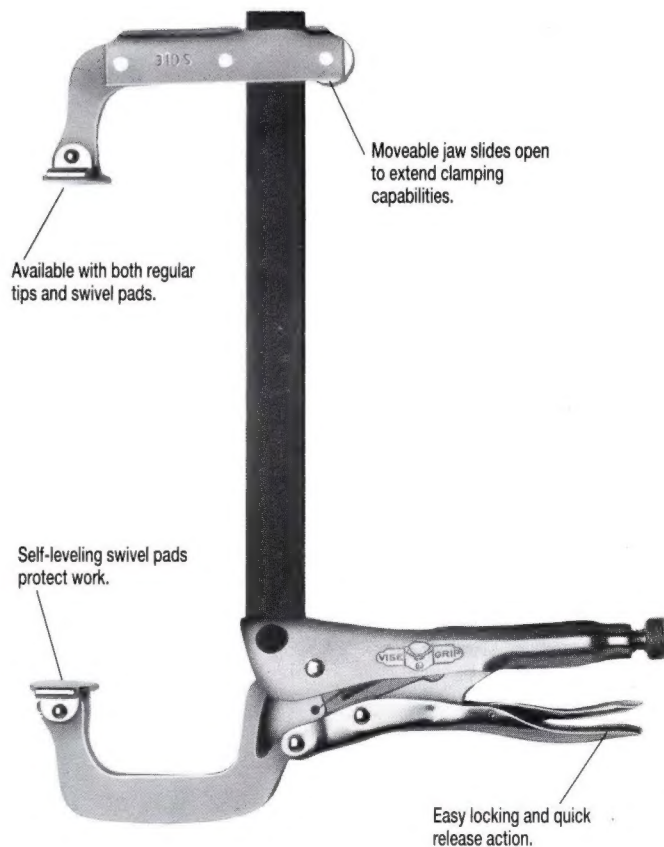
FEDERAL STOCK NUMBERS: 6R 5120-00-169-2914; 11R 5120-00-731-2862

C-Clamps with Swivel Pads



	4SP™	6SP™	11SP™	18SP™	24SP™
UPC MFG. NO. 0 38548	00165 4	00018 3	00020 6	00022 0	00028 2
SIZE	4"	6"	11"	18"	24"
	100mm	150mm	275mm	455mm	605mm
WEIGHT EACH	5.5 oz	8.5 oz	28 oz	40 oz	52 oz
	156g	241g	794g	1134g	1474g
JAW ADJUSTMENT	0 — 1-5/8"	0 — 2-1/8"	0 — 4"	0 — 8"	0 — 10"
	0 — 41.2mm	0 — 53.9mm	0 — 101.6mm	0 — 203.2mm	0 — 254mm
THROAT DEPTH	1-1/4"	1-1/2"	2-5/8"	9-1/2"	15-1/2"
	31.7mm	38.1mm	66.7mm	241.3mm	393.7mm
SHELF CARTON QUANTITY	5	5	5	1	1
SHELF CARTON WEIGHT	2 lbs, 3 oz	3 lbs, 3 oz	9 lbs, 9 oz	2 lbs, 8 oz	3 lbs, 4 oz
	.99 kg	1.45 kg	4.34 kg	1.13 kg	1.47 kg
SHELF CARTON CUBE	.05	.09	.24	.09	.14

Bar Clamps



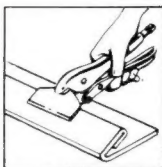
	310R™*	318R™*	310S™*	318S™*
UPC MFG. NO. 0 38548	00221 7	00223 1	00226 2	00228 6
SIZE	10"	18"	10"	18"
	250mm	455mm	250mm	455mm
WEIGHT EACH	42 oz	50 oz	42 oz	50 oz
	1191g	1417g	1191g	1417g
JAW ADJUSTMENT	0 — 10"	0 — 18"	0 — 10"	0 — 18"
	0 — 254.0mm	0 — 457.2mm	0 — 254.0mm	0 — 457.2mm
THROAT DEPTH	2-1/2"	2-1/2"	2-1/2"	2-1/2"
	63.5mm	63.5mm	63.5mm	63.5mm
SHELF CARTON QUANTITY	1	1	1	1
SHELF CARTON WEIGHT	2 lbs, 10 oz	3 lbs, 2 oz	2 lbs, 10 oz	3 lbs, 2 oz
	1.19 kg	1.42 kg	1.19 kg	1.42 kg
SHELF CARTON CUBE	.10	.15	.10	.15

*U.S. Patent 4,850,254; Foreign Patents Pending.

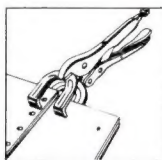
WISE-GRIP® Locking Specialty Tools



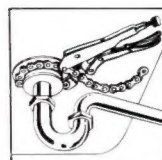
8R® Locking Sheet Metal Tool
Locks to work with powerful grip. Makes all kinds of bending, forming, crimping jobs easier and faster.



9R® Locking Welding Clamp
Deep-throated, U-shaped jaws for visibility and working space. Holds work in proper alignment.



20R® Locking Chain Clamp
Holds and locks around any shape, any size. Adjusts quickly for ratchet action in either direction.



8R®	
UPC MFG. NO. 0 38548	00023 7
SIZE	8" 200mm
WEIGHT EACH	19 oz 539g
JAW WIDTH	3-1/8" 77.8mm
THROAT DEPTH	1-3/4" 44.4mm
SHELF CARTON QUANTITY	1
SHELF CARTON WEIGHT	9 oz 255g
SHELF CARTON CUBE	.03

FEDERAL STOCK NUMBER: **8R** 5120-00-494-1889

9R®	
UPC MFG. NO. 0 38548	00025 1
SIZE	9" 225mm
WEIGHT EACH	25 oz 709g
JAW WIDTH	2-3/4" 69.8mm
THROAT DEPTH	1-5/8" 41.2mm
SHELF CARTON QUANTITY	1
SHELF CARTON WEIGHT	9 oz 255g
SHELF CARTON CUBE	.04

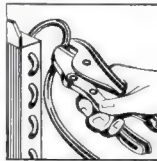
FEDERAL STOCK NUMBER: **9R** 5120-00-494-1895

UPC MFG. NO. 0 38548	20R®	20EXT™ Extension Chain	20REP™ Replacement Chain
	00027 5	00040 4	00140 1
SIZE	9" 225mm	18" 455mm	18" 455mm
WEIGHT EACH	30 oz 850g	10 oz 283g	10 oz 283g
EFFECTIVE CHAIN LENGTH	18" 455mm	18" 455mm	18" 455mm
SHELF CARTON QUANTITY	5	1	1
SHELF CARTON WEIGHT	9 lbs 4.08 kg	10 oz 283g	10 oz 283g
SHELF CARTON CUBE	.16	.01	.01

FEDERAL STOCK NUMBERS: **20R** 5120-00-889-2050; **20EXT** 5120-00-967-9993



RR® Locking Pinch-Off Tool
Pinches off and locks on tubing instantly. Specially designed for the refrigeration industry.



RR®	
UPC MFG. NO. 0 38548	00029 9
SIZE	7"
	175mm
WEIGHT EACH	15 oz
	425g
JAW THICKNESS	1/4"
	6.3mm
THROAT DEPTH	1"
	25.4mm
SHELF CARTON QUANTITY	1
SHELF CARTON WEIGHT	15 oz
	425g
SHELF CARTON CUBE	.02

FEDERAL STOCK NUMBER: RR 5120-00-965-0605



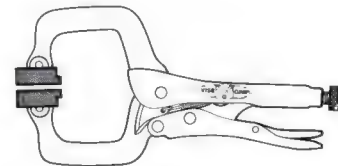
11P™ Locking Pipe Clamp
Extra-wide U-shaped jaws lock on any round material, hold it securely. Ideal for welding, drilling, plumbing and industrial applications.



11P™	
UPC MFG. NO. 0 38548	00026 8
SIZE	11"
	275mm
WEIGHT EACH	25 oz
	709g
JAW WIDTH	0 — 3"
	0 — 76.2mm
THROAT DEPTH	2-15/16"
	58.7mm
SHELF CARTON QUANTITY	1
SHELF CARTON WEIGHT	25 oz
	709g
SHELF CARTON CUBE	.05

REPLACEMENT HARDWARE

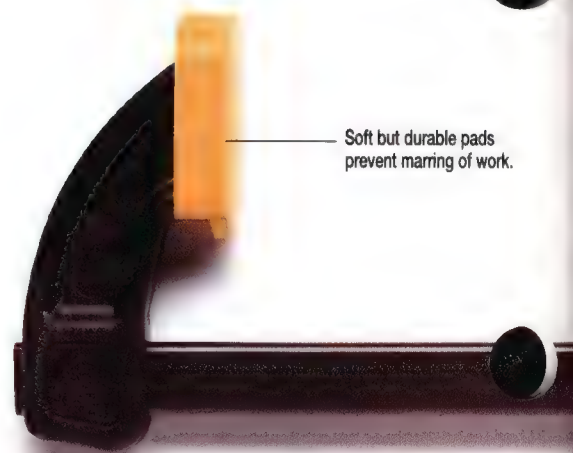
ITEM	SPRINGS No.	ADJUSTING SCREWS	
		REG.	QUICK-ADJUST™
10R, 10WR, 10CR	08	07	117
20R, 310R, 310S, 318R, 318S	08	07	n/a
7R, 7WR, 7CR, 9LN	22	21	118
8R, 9R, RR	22	21	n/a
11R, 11SP, 11P	22	07	n/a
5WR, 6LN	52	51	119
6R, 6SP	52	51	n/a
4WR, 4LN, 4SP	92	91	n/a
18R, 18SP	34	07	n/a
24R, 24SP	137	07	n/a
Hardware Kit (contains 5 each: springs and adjusting screws)	—	145	n/a



VISE-GRIP® SOFT PADS

UPC MFG. NO. 0 38548	40151 5	40152 2	40153 9
DESCRIPTION	Small (4SP) 2-Pair Box (4 Pads)	Medium (6SP) 2-Pair Box (4 Pads)	Large (11SP, 18SP, 24SP, 310S, 318S) 2-Pair Box (4 Pads)
PAD DIMENSION	1-1/16" x 1-1/16" 27mm x 27mm	1-5/16" x 1-5/16" 33mm x 33mm	1-9/16" x 1-9/16" 39mm x 39mm
SHELF CARTON QUANTITY	1 Box (2 Pair)	1 Box (2 Pair)	1 Box (2 Pair)

QUICK-GRIP® Bar Clamps and Accessories



506™ 512™ 518™ 524™ 536™

UPC MFG. NO. 0 38548	00506 5	00512 6	00518 8	00524 9	00536 2
JAW ADJUSTMENT	0 — 6"	0 — 12"	0 — 18"	0 — 24"	0 — 36"
	0 — 150mm	0 — 300mm	0 — 455mm	0 — 605mm	0 — 910mm
THROAT DEPTH	3-1/4"	3-1/4"	3-1/4"	3-1/4"	3-1/4"
	82.5mm	82.5mm	82.5mm	82.5mm	82.5mm
WEIGHT EACH	26 oz	31 oz	36 oz	41 oz	51 oz
	737g	879g	1021g	1162g	1146g
SHELF CARTON QUANTITY	1	1	1	1	1
SHELF CARTON WEIGHT	1 lb, 10 oz	1 lb, 15 oz	2 lbs, 4 oz	2 lbs, 9 oz	3 lbs, 2 oz
	0.74 kg	0.88 kg	1.02 kg	1.16 kg	1.42 kg
SHELF CARTON CUBE	.11	.16	.21	.26	.35

*U.S. Patent 4,926,722. Other U.S. and Foreign Patents and Designs Issued and Pending.

Heat-treated steel bar
increases tool life, assures
tight clamp every time.

Quick-Release™
Trigger.

Pistol grip action
adjusts and tightens
with just one hand.



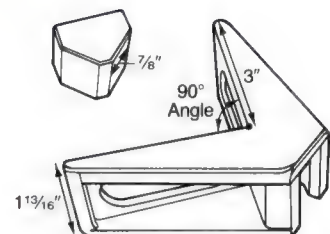
QUICK-GRIP® Bar Clamp 7-Piece Clamping Kit

Contains one 6" Bar
Clamp, two regular
pads, two full-face
pads, one corner
bracket, one corner
pad.



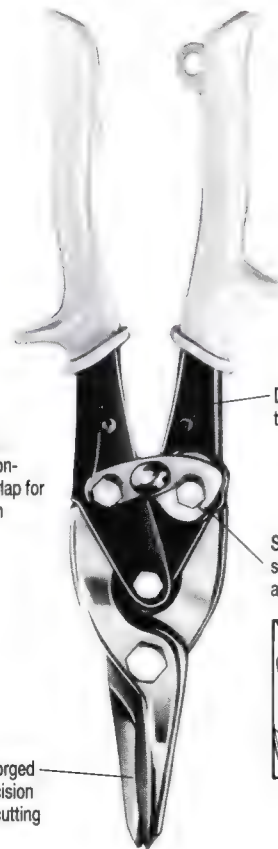
QUICK-GRIP® Bar Clamp 4-Piece Accessory Kit

Contains one corner
bracket, one corner
pad and two full-face
pads.



QUICK-GRIP® CORNER CLAMPING KITS		
UPC MFG. NO. 0 38548	00577 5	40104 1
WEIGHT EACH	2 lbs, 7 oz	8 oz
	1.10 kg	226g
DISPLAY SHIPPER QUANTITY	10	10
DISPLAY SHIPPER WEIGHT	18 lbs, 1 oz	6 lbs, 14 oz
	8.19 kg	3.11 kg
DISPLAY SHIPPER CUBE	2.8	.99

QUICK-GRIP® SOFT PADS			
UPC MFG. NO. 0 38548	40150 8	40111 9	40110 2
DESCRIPTION	Regular Pads 2-Pair Box (4 Pads)	Full Face Pads Bulk	Corner Bracket and Pad Bulk
PAD DIMENSION	1-1/2" x 2-1/4"	1-1/2" x 3-1/4"	See diagram above
	38mm x 57mm	38mm x 82mm	
SHELF CARTON QUANTITY	1 Box (2 Pair)	50 Pair per Box	50 Sets

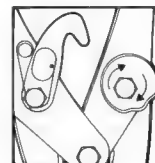


Change lap settings. Underlap for distortion-free, clean cuts, overlap for extra length of cut on heavy metals.

Designed for rapid outside trim and clean cuts.

Spring-activated latch snaps open when handles are squeezed.

Blades of hot drop-forged chromium steel, precision ground for superior cutting quality.



101™



102™



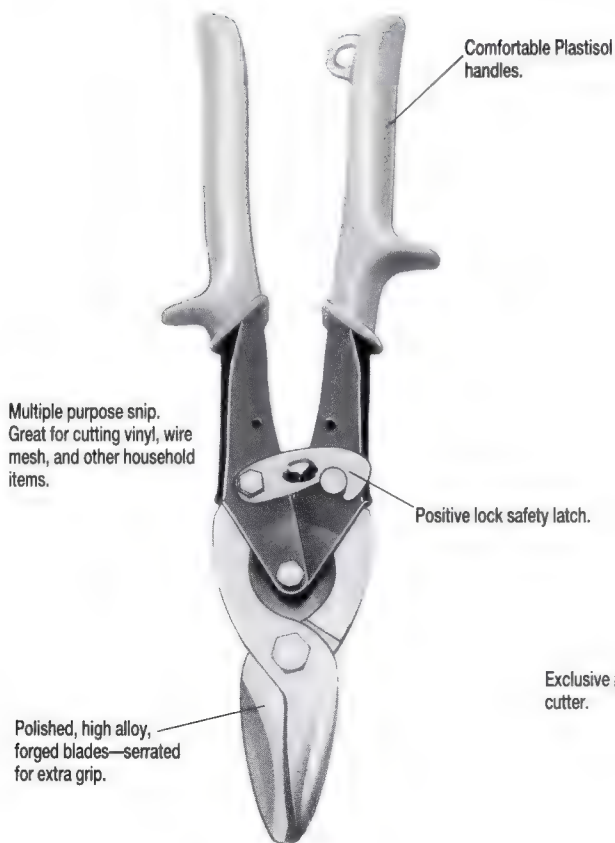
103™

UPC MFG. NO. 0 38548	21001 8	21002 5	21003 2
SIZE	10"	10"	10"
	250mm	250mm	250mm
WEIGHT EACH	16 oz	16 oz	16 oz
	454g	454g	454g
CUTTING PATTERN	Left and Straight	Right and Straight	Straight and Wide Curves
LENGTH OF CUT	1-3/8"	1-3/8"	1-3/8"
	34.9mm	34.9mm	34.9mm
SHELF CARTON QUANTITY	5	5	5
SHELF CARTON WEIGHT	5 lbs	5 lbs	5 lbs
	2.27 kg	2.27 kg	2.27 kg
SHELF CARTON CUBE	.14	.14	.14

FEDERAL STOCK NUMBERS: 101 5110-00-273-0126; 102 5110-00-273-0127; 103 5110-00-273-0128

Utility Snip

Offset Snips



104™

UPC MFG. NO. 0 38548	21004 9
SIZE	10" 250mm
WEIGHT EACH	13 oz 369g
CUTTING PATTERN	Straight and Curves
LENGTH OF CUT	1-3/8" 34.9mm
SHELF CARTON QUANTITY	5
SHELF CARTON WEIGHT	5 lbs 2.27 kg
SHELF CARTON CUBE	.13



20SL™*



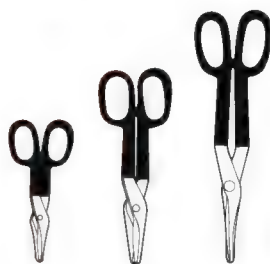
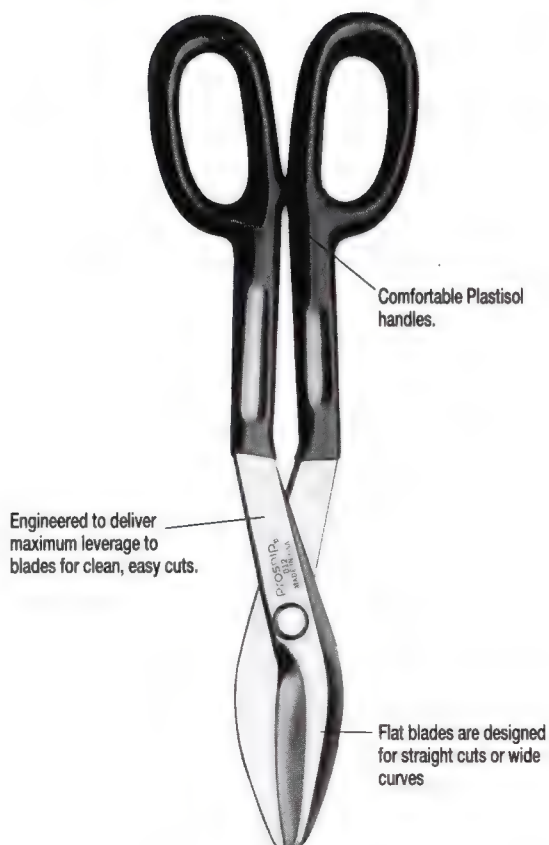
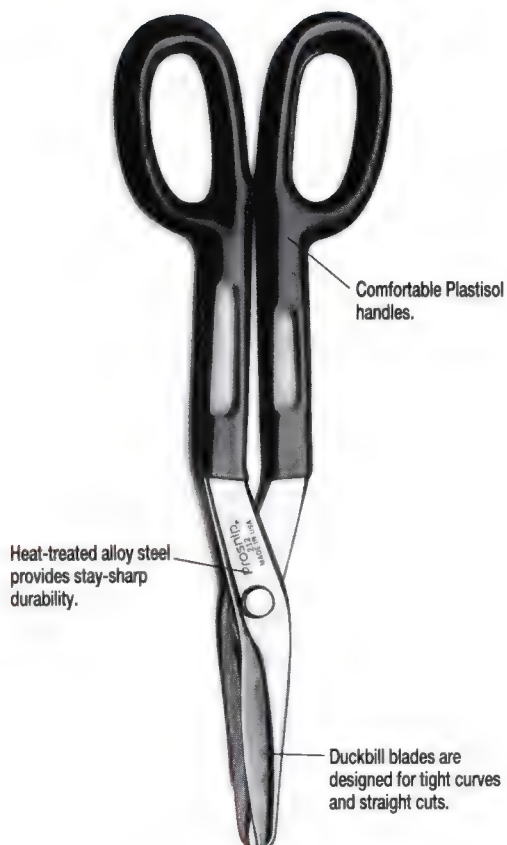
20SR™*

UPC MFG. NO. 0 38548	20001 9	20002 6
SIZE	9" 225mm	9" 225mm
WEIGHT EACH	16oz 454g	16oz 454g
CUTTING PATTERN	Straight and angles or curves left	Straight and angles or curves right
LENGTH OF CUT	1-3/16" 30.1mm	1-3/16" 30.1mm
SHELF CARTON QUANTITY	5	5
SHELF CARTON WEIGHT	5 lbs 2.27 kg	5 lbs 2.27 kg
SHELF CARTON CUBE	.14	.14

*U.S. Patents 4,463,497; 4,967,475. Other U.S. and Foreign Patents Issued and Pending.

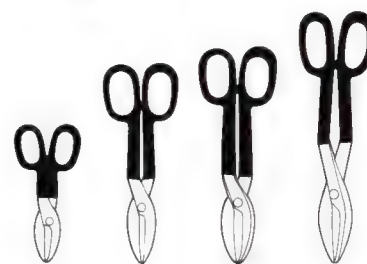
Tinner Snips—Circular Cut

Tinner Snips—Straight Cut



207™ **210™** **212™**

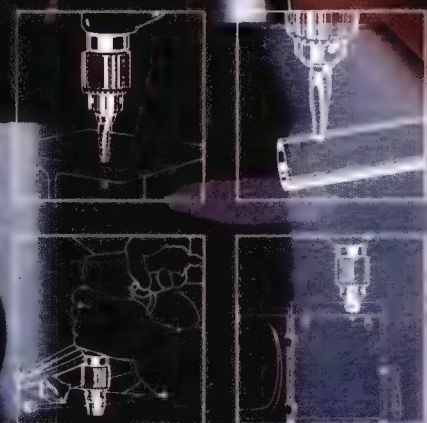
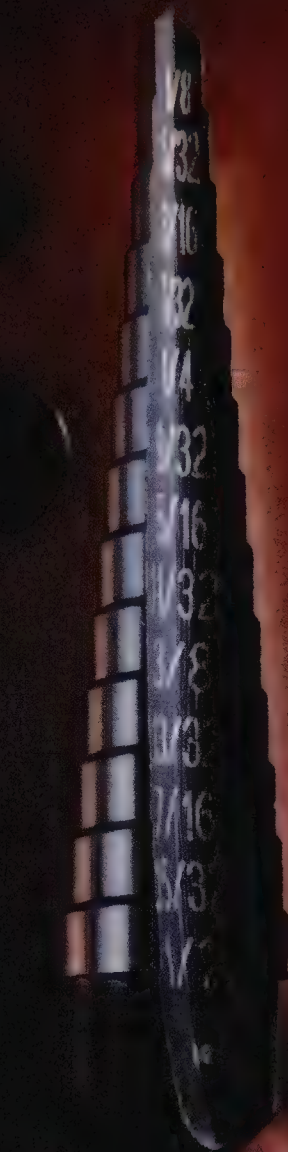
UPC MFG. NO. 0 38548	23007 8	23010 8	23012 2
SIZE	7" 175mm	10" 250mm	12-3/4" 320mm
WEIGHT EACH	8 oz 227g	16 oz 454g	24 oz 680g
CUTTING PATTERN	Tight curves and straight cuts		
LENGTH OF CUT	1-1/2" 38.1mm	2" 50.8mm	2-3/4" 69.8mm
SHELF CARTON QUANTITY	5	5	5
SHELF CARTON WEIGHT	2 lbs, 8 oz 1.13 kg	5 lbs 2.27 kg	7 lbs, 7 oz 3.37 kg
SHELF CARTON CUBE	.06	.17	.17



007™ **010™** **011™** **012™**

UPC MFG. NO. 0 38548	22007 9	22010 9	22011 6	22012 3
SIZE	7" 175mm	10" 250mm	11" 275mm	12-3/4" 320mm
WEIGHT EACH	8 oz 227g	16 oz 454g	19 oz 539g	24 oz 680g
CUTTING PATTERN	Straight cuts and wide curves			
LENGTH OF CUT	1-1/2" 38.1mm	2" 50.8mm	2-1/4" 57mm	2-3/4" 69.8mm
SHELF CARTON QUANTITY	5	5	5	5
SHELF CARTON WEIGHT	2 lbs, 8 oz 1.13 kg	5 lbs 2.27 kg	6 lbs 2.72 kg	7 lbs, 7 oz 3.37 kg
SHELF CARTON CUBE	.06	.17	.17	.17

FEDERAL STOCK NUMBERS: **207** 5110-00-221-1085;
212 5110-00-293-0089; **012** 5110-00-221-1087



Exclusive single radial concave flute design allows the drilling of perfectly round holes in thin materials.

Constructed of industrial grade high-speed molybdenum steel, heat-treated to a hardness of between 61 and 63 on the Rockwell "C" scale assures maximum strength and long life.

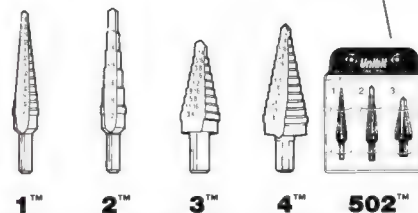
Use for steel, copper, brass, aluminum and other thin materials.

Self-starting tips won't skid like standard twist drill bits.

All bits now laser-marked.



Contains one each 1, 2 and 3. Provides a range of hole sizes from 1/8" to 3/4" in 1/8" thick materials; plus 3/16" to 1/2" in 3/8" thick materials.



	1™	2™	3™	4™	502™
UPC MFG. NO. 0 38548	10101 9	10102 6	10103 3	10104 0	10502 4
NUMBER OF HOLES	13	6	9	12	N/A
HOLE SIZES	1/8" to 1/2"	3/16" to 1/2"	1/4" to 3/4"	3/16" to 7/8"	N/A
INCREMENTS	1/32"	1/16"	1/16"	1/16"	N/A
STEP THICKNESS	1/8"	3/8"	1/8"	1/8"	N/A
SHANK SIZE	1/4"	1/4"	3/8"	3/8"	N/A
WEIGHT EACH	2 oz 56.7g	2 oz 56.7g	3 oz 85.1g	3.5 oz 99.2g	12 oz 340g
SHELF CARTON QUANTITY	5	5	5	5	1
SHELF CARTON WEIGHT	13 oz 369g	13 oz 369g	1 lb, 1 oz 482g	1 lb, 3 oz 539g	5 oz 142g
SHELF CARTON CUBE	.10	.10	.10	.10	.02

*U.S. Patent 3,758,222. Other U.S. and Foreign Patents Issued and Pending.
FEDERAL STOCK NUMBERS: 1 5133-01-144-5337; 2 5133-01-144-5336; 3 5133-01-146-4578

Self-starting, Single Hole Sizes

Hole-Enlarging Bits

Use for reaming, deburring and cutting through soft wood or plasterboard.



Start drilling without center punching.

Sure starts on curved surfaces.

Perfectly round holes for oil tight push button switches, pilot lights and knockouts for conduit.

Also ideal for drilling through wood, composition board, and even plexiglass and plastics which often crack with standard twist drills.

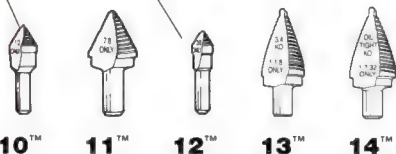
Perfect for reaming, deburring or enlarging medium-sized holes quickly.



Proper hole size is achieved by simply counting the steps as they penetrate the work.

These bits extend diameter range to as much as 1-3/8".

10 and 12 are ideal for rust-proofing applications.



10™

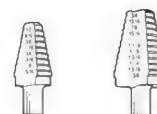
11™

12™

13™

14™

UPC MFG. NO. 0 38548	10310 5	10311 2	10312 9	10313 6	10314 3
HOLE SIZE	1/2"	7/8"	3/8"	1-1/8"	1-7/32"
KO SIZE	N/A	1/2"	N/A	3/4"	Oil Tight Switches
SHANK SIZE	1/4"	3/8"	1/4"	1/2"	1/2"
WEIGHT EACH	1.5 oz 42.5g	2.5 oz 70.9g	1.5 oz 42.5g	6 oz 170.1g	6 oz 170.1g
SHELF CARTON QUANTITY	5	5	5	1	1
SHELF CARTON WEIGHT	11 oz 312g	1 lb 454g	10 oz 284g	12.5 oz 354g	12.9 oz 366g
SHELF CARTON CUBE	.10	.10	.10	.03	.03



20™

21™

UPC MFG. NO. 0 38548	10220 7	10221 4
NUMBER OF HOLES	8	10
HOLE SIZE	9/16" to 1"	13/16" to 1-3/8"
INCREMENTS	1/16"	1/16"
STEP THICKNESS	1/8"	1/8"
SHANK SIZE	1/2"	1/2"
WEIGHT EACH	5 oz 141.8g	8.5 oz 241g
SHELF CARTON QUANTITY	5	1
SHELF CARTON WEIGHT	1 lb, 11 oz 765g	8.5 oz 241g
SHELF CARTON CUBE	.10	.03

FEDERAL STOCK NUMBER: 10 5133-01-144-5335

Metric Self-starting Sizes

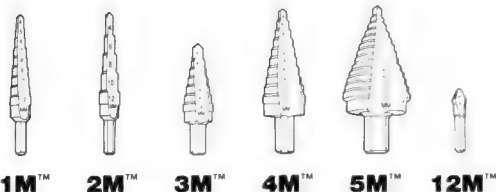
Metric Hole Enlarging Bits

Ideally suited for drilling metric hole sizes, quickly and easily.

Sizes available up to 35 mm in diameter.



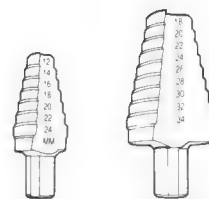
Three-sided shank runs true, eliminating the need to overtighten drill chuck.



UPC MFG. NO. 0 38548	11101 8	11102 5	11103 2	11104 9	11105 6	11312 8
NUMBER OF HOLES	9	5	7	10	13	1
HOLE SIZE(S)	4mm to 12mm	4mm to 12mm	6mm to 18mm	4mm to 22mm	5mm to 35mm	8mm
INCREMENTS	1mm	2mm	2mm	2mm	2-3mm	N/A
STEP THICKNESS	5mm	11mm	5mm	5mm	3.5mm	N/A
SHANK SIZE	1/4"	1/4"	3/8"	3/8"	1/2"	1/4"
	6.5mm	6.5mm	10mm	10mm	13mm	6.5mm
WEIGHT EACH	2 oz	2 oz	2.5 oz	3.5 oz	7.5 oz	1.5 oz
	56.7g	56.7g	70.9g	99.2g	212.6g	42.5g
SHELF CARTON QUANTITY	5	5	5	5	5	5
SHELF CARTON WEIGHT	13 oz	13 oz	1 lb, 1 oz	1 lb, 3 oz	13 oz	10 oz
	369g	369g	482g	539g	369g	284g
SHELF CARTON CUBE	.10	.10	.10	.10	.03	.10

Extends diameter range to as much as 34 mm.

Ideal for deburring, reaming, or enlarging medium-sized holes quickly.



20M™

21M™

UPC MFG. NO. 0 38548	11220 6	11221 3
NUMBER OF HOLES	6	8
HOLE SIZES	14mm to 24mm	20mm to 34mm
INCREMENTS	2mm	2mm
STEP THICKNESS	5mm	5mm
SHANK SIZE	1/2"	1/2"
	13mm	13mm
WEIGHT EACH	4.5 oz	8 oz
	106.2g	226.8g
SHELF CARTON QUANTITY	5	1
SHELF CARTON WEIGHT	1 lb, 9 oz	13 oz
	709g	369g
SHELF CARTON CUBE	.10	.03

Unibit ACCESSORIES

STOP COLLARS

ITEM	UPC MFG. NO. 0 38548	USE WITH	LENGTH/DIAMETER
10A™	10401 0	10™	1/2"/5/8"
10B™	10402 7	10™	3"/5/8"
12A™	10403 4	12™	1/2"/1/2"
12B™	10404 1	12™	3"/1/2"
12MA™	11405 7	12M™	12mm/12mm
12MB™	11406 4	12M™	75mm/12mm

SHARPENING STONES



SS1™	10451 5	4, 5M, 13, 20, 20M, 21, 21M
SS2™	10452 2	1, 1M, 2, 2M, 3, 3M, 10, 12, 12M
SS3™	10453 9	4, 4M, 11

Unibit® Carbide Hole Cutters*

Single cutting edge cuts cleanly without hogging, chattering, or vibration.

Long-life carbide cutting edge extends life of tool.

Cuts a perfect circle with no burrs or jagged edges.



329™



331™



332™



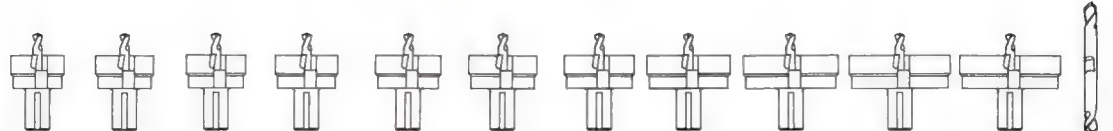
335™



337™

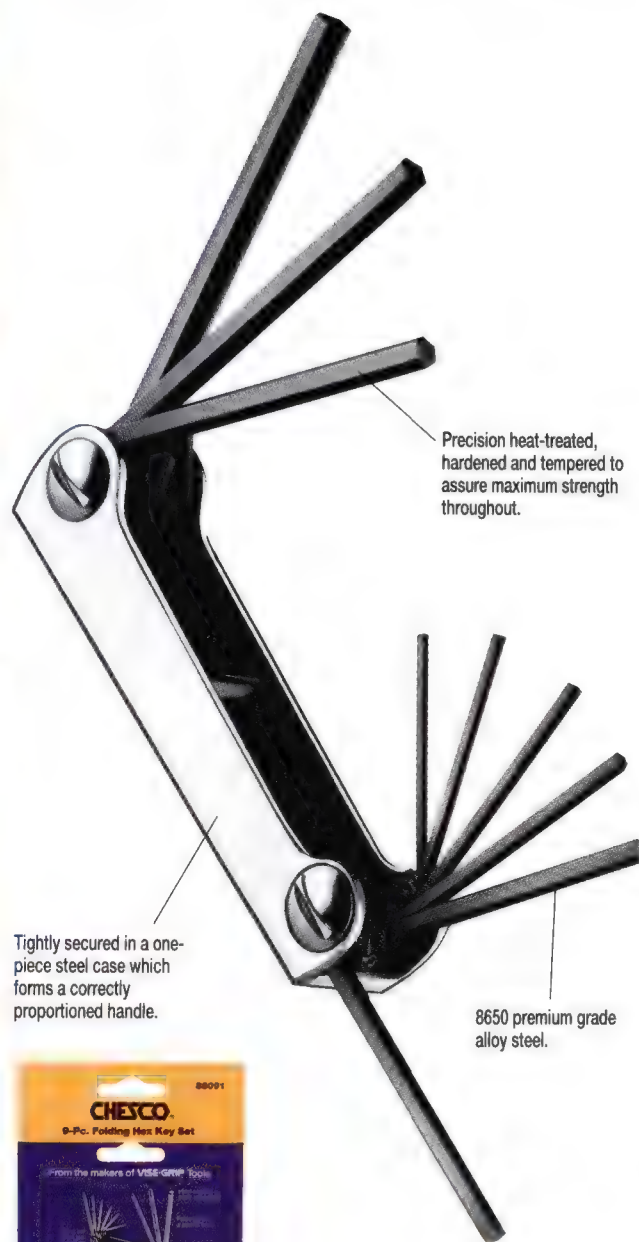
UPC MFG. NO. 0 38548	10329 7	10331 0	10332 7	10335 8	10337 2
HOLE SIZE	3/4"	13/16"	7/8"	1"	1-1/16"
	19mm	21mm	22mm	25mm	27mm
SHANK SIZE	3/8"	3/8"	3/8"	3/8"	3/8"
KO SIZE	PG11	PG13	1/2" PG16	—	—
WEIGHT EACH	2.3 oz	2.5 oz	2.5 oz	2.7 oz	3.6 oz
	65.2g	70.9g	70.9g	76.5g	102.1g
SHELF CARTON QUANTITY	5	5	5	5	5
SHELF CARTON WEIGHT	13.8 oz	15.1 oz	15.3 oz	15.8 oz	1 lb, 7 oz
	.39 kg	.43 kg	.43 kg	.45 kg	.65 kg
SHELF CARTON CUBE	.11	.11	.11	.11	.17

*U.S. Patent Allowed. Foreign Patents Issued and Pending.



338™ 340™ 341™ 342™ 344™ 346™ 347™ 353™ 359™ 362™ 368™ 432™

UPC MFG. NO. 0 38548	10338 9	10340 2	10341 9	10342 6	10344 0	10346 2	10347 1	10353 2	10359 4	10362 4	10368 6	10432 4
HOLE SIZE	1-1/8"	1-7/32"	1-1/4"	1-5/16"	1-3/8"	1-7/16"	1-1/2"	1-3/4"	2"	2-1/8"	2-3/8"	N/A
	29mm	31mm	32mm	33mm	35mm	37mm	38mm	44mm	51mm	54mm	60mm	
SHANK SIZE	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	N/A
KO SIZE	3/4" PG21	OILTIGHT	—	—	1"	PG29	—	1-1/4"	1-1/2"	LOCKSMITH PG42	2" PG48	N/A
WEIGHT EACH	3.7 oz 104.9g	3.9 oz 110.6g	4.0 oz 113.4g	4.1 oz 116.2g	4.3 oz 121.9g	6.5 oz 184.3g	6.7 oz 189.9g	7.8 oz 221.1g	8.1 oz 229.6g	11 oz 311.9g	11.8 oz 334.5g	0.3 oz 8.5g
SHELF CARTON QUANTITY	5	5	5	5	5	1	1	1	1	1	1	5
SHELF CARTON WEIGHT	1 lb, 7 oz .65 kg	1 lb, 8 oz .68 kg	1 lb, 9 oz .71 kg	1 lb, 9 oz .71 kg	1 lb, 10 oz .74 kg	6.6 oz .19 kg	6.9 oz .20 kg	8.0 oz .22 kg	10.4 oz .29 kg	11.2 oz .31 kg	12 oz .34 kg	1 oz .09 kg
SHELF CARTON CUBE	.17	.17	.17	.17	.17	.06	.06	.06	.06	.06	.06	.00002



UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88081 5	Small	4 oz	10	2 lbs, 5 oz	.04
8 Sizes:	.050 1/16 5/64	3/32 7/64 1/8 9/64	5/32		
88091 4	Large	8 oz	10	5 lbs, 5 oz	.08
9 Sizes:	5/64 3/32 7/64	1/8 9/64 5/32 3/16	7/32 1/4		
88095 2	Medium	4.5 oz	10	3 lbs, 1 oz.	.04
9 Sizes:	.050 1/16 5/64	3/32 7/64 1/8 9/64	5/32 3/16		
88051 8	X-Large	14 oz	5	4 lbs, 6 oz	.05
5 Sizes:	3/16 7/32 1/4 5/16 3/8				

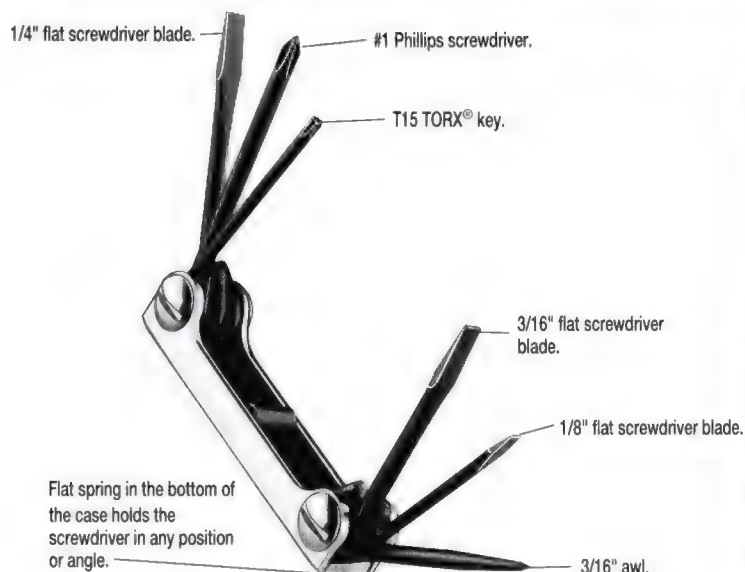
FEDERAL STOCK NUMBER: 88081 5120-00-439-8988

Fold-Up Sets - Metric



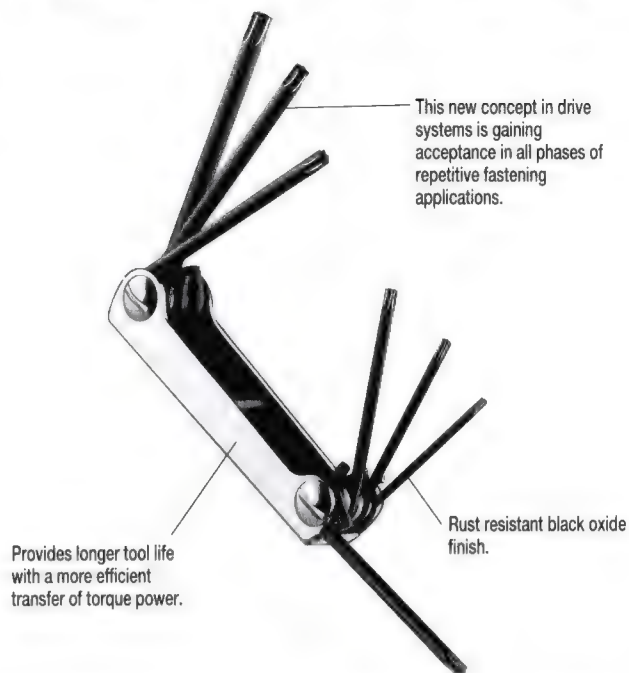
UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88017 4	Medium	5.5 oz	10	3 lbs, 8 oz	.04
7 Sizes: 1.5 2 2.5 3 4 5 6					
88015 0	X-Large	13.9 oz	5	4 lbs, 8 oz	.05
5 Sizes: 4 5 6 8 10					

Fold-Up Sets - Misc.



UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88045 7	Medium	5 oz	10	3 lbs, 5 oz	.04

Fold-Up Torx® Sets



UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88056 3	Small	3.5 oz	10	2 lbs, 2 oz	.04
7 Sizes: T6 T7 T8 T9 T10 T15 T20					
88057 0	Large	8 oz	10	5 lbs, 1 oz	.08
7 Sizes: T10 T15 T20 T25 T27 T30 T40					

*TORX is a registered trademark of Camcar Division of Textron, Inc.



10 Piece 6" Standard Set

UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
81432 2	6"/150mm	69 oz	1	4 lbs, 3 oz	.19
10 Sizes: 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16 3/8					



8 Piece 6" Standard Set

UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
81430 8	6"/150mm	32 oz	10	21 lbs, 14 oz	.55
8 Sizes: 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4					



6 Piece 6" Metric Set

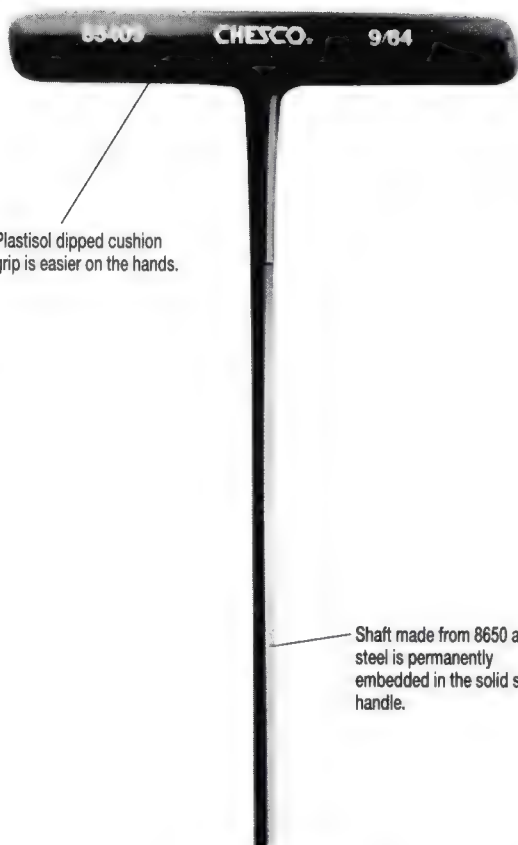
UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
81435 3	6"/150mm	30 oz	10	19 lbs, 8 oz	.55
6 Sizes: 2 2.5 3 4 5 6					



8 Piece 6" Metric Set

UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
81437 7	6"/150mm	42 oz	10	27 lbs, 8 oz	.55
8 Sizes: 2 2.5 3 4 5 6 8 10					

Individual T-Handles - Vinyl Grip



6" Standard

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
85406 9	3/32	10	1 lb	.05
85407 6	7/64	10	1 lb	.05
85408 3	1/8	10	1 lb, 4 oz	.08
85409 0	9/64	10	1 lb, 4 oz	.05
85410 6	5/32	10	3 lbs, 1 oz	.08
85411 3	3/16	10	3 lbs, 1 oz	.08
85412 0	7/32	10	3 lbs, 10 oz	.09
85413 7	1/4	10	6 lbs, 7 oz	.09
85414 4	5/16	10	7 lbs, 12 oz	.21
85415 1	3/8	10	8 lbs	.21

6" Metric

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
85454 0	2	10	1 lb, 2 oz	.05
85455 7	2.5	10	1 lb	.08
85456 4	3	10	1 lb, 3 oz	.08
85457 1	4	10	3 lbs, 12 oz	.08
85458 8	5	10	3 lbs, 4 oz	.08
85459 5	6	10	4 lbs, 6 oz	.08
85461 8	8	10	8 lbs, 2 oz	.36
85463 2	10	10	9 lbs, 7 oz	.36

T-Handle Sets - 6" Loop



6" Standard Sets

UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
82430 7	6"/150mm	12 oz	5	4 lbs, 2 oz	.20
8 Sizes: 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4					
82432 1	6"/150mm	30 oz	5	9 lbs, 11 oz	.20
10 Sizes: 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16 3/8					

6" Metric Sets

UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
82433 8	6"/150mm	8 oz	5	2 lbs, 14 oz	.20
5 Sizes: 2.5 3 4 5 6					
82434 5	6"/150mm	27 oz	5	8 lbs, 11 oz	.20
8 Sizes: 2 2.5 3 4 5 6 8 10					

T-Handle Sets - 9" Loop



9" Standard Sets

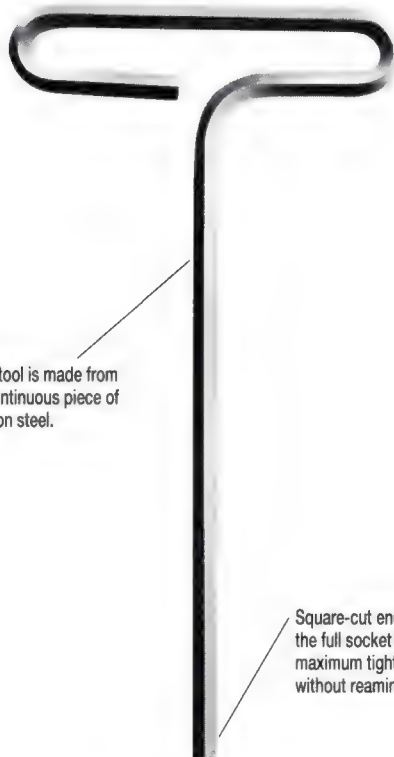
UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
82334 8	9"/225mm	15 oz	5	5 lbs, 2 oz	.24
8 Sizes: 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4					
82336 2	9"/225mm	35 oz	5	11 lbs, 8 oz	.24
10 Sizes: 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16 3/8					

FEDERAL STOCK NUMBER: 82336 5120-00-935-7340

9" Metric Sets

UPC MFG. NO. 0 38548	SIZE	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
82337 9	9"/225mm	10 oz	5	3 lbs, 2 oz	.24
5 Sizes: 2.5 3 4 5 6					
82338 6	9"/225mm	32 oz	5	10 lbs, 5 oz	.24
8 Sizes: 2 2.5 3 4 5 6 8 10					

Individual T-Handles - Loop

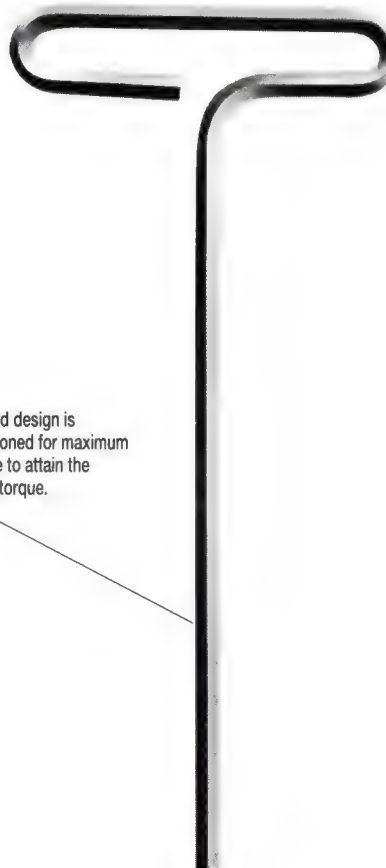


6" Standard

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
84406 0	3/32	10	8 oz	.05
84407 7	7/64	10	10 oz	.05
84408 4	1/8	10	12 oz	.05
84409 1	9/64	10	14 oz	.05
84410 7	5/32	10	1 lb	.05
84411 4	3/16	10	1 lb, 9 oz	.11
84412 1	7/32	10	2 lbs	.11
84413 8	1/4	10	2 lbs, 8 oz	.08
84414 5	5/16	10	4 lbs, 15 oz	.18
84415 2	3/8	10	6 lbs, 13 oz	.18

9" Standard

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
84306 3	3/32	10	9 oz	.05
84307 0	7/64	10	11 oz	.05
84308 7	1/8	10	13 oz	.05
84309 4	9/64	10	1 lb	.05
84310 0	5/32	10	1 lb, 3 oz	.05
84311 7	3/16	10	1 lb, 13 oz	.11
84312 4	7/32	10	2 lbs, 6 oz	.11
84313 1	1/4	10	2 lbs, 15 oz	.11
84314 8	5/16	10	5 lbs, 10 oz	.18
84315 5	3/8	10	7 lbs, 14 oz	.18



6" Metric

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
84454 1	2	10	7 oz	.05
84455 8	2.5	10	9 oz	.05
84456 5	3	10	11 oz	.05
84457 2	4	10	1 lb	.05
84458 9	5	10	1 lb, 12 oz	.11
84459 6	6	10	2 lbs, 4 oz	.11
84461 9	8	10	5 lbs, 1 oz	.18
84463 3	10	10	7 lbs, 7 oz	.26

9" Metric

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
84354 4	2	10	9 oz	.05
84355 1	2.5	10	10 oz	.05
84356 8	3	10	12 oz	.05
84357 5	4	10	1 lb, 3 oz	.05
84358 2	5	10	2 lbs	.11
84359 9	6	10	2 lbs, 11 oz	.11
84361 3	8	10	5 lbs, 13 oz	.18
84363 7	10	10	8 lbs, 10 oz	.18

CHESCO® L-Keys

L-Key Sets - Standard



L-Keys, Short Arm / Pouch

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88021 1	Short	1 oz	10	4 oz	.05
6 Sizes: .028 .035 .050 1/16 5/64 3/32					
88022 8	Short	4 oz	10	2 lbs, 4 oz	.05
7 Sizes: 5/64 3/32 1/8 5/32 3/16 7/32 1/4					
88023 5	Short	1 oz	10	2 lbs, 6 oz	.05
10 Sizes: .035 .050 1/16 5/64 3/32 1/8 5/32 3/16 7/32 1/4					
88024 2	Short	5 oz	10	5 lbs, 8 oz	.05
11 Sizes: .050 1/16 5/64 3/32 1/8 5/32 3/16 7/32 1/4 5/16 3/8					
88025 9	Short	23 oz	5	8 lbs, 12 oz	.15
11 Sizes: 5/64 3/32 1/8 5/32 3/16 7/32 1/4 5/16 3/8 1/2 9/16					
88026 6	Short	6 oz	10	5 lbs, 12 oz	.05
15 Sizes: .028 .035 .050 1/16 5/64 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16 3/8					
88028 0	Short	69 oz	1	3 lbs, 8 oz	.07
20 Sizes: .028 .035 .050 1/16 5/64 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16 3/8 7/16 1/2 9/16 5/8 3/4					

FEDERAL STOCK NUMBERS: 88021 5120-00-542-4631; 88022 5120-00-596-1244;
88023 5120-00-729-6392; 88024 5120-00-595-9244; 88025 5120-00-541-5852;
88026 5120-00-973-0780; 88028 5120-00-935-4641

L-Keys, Long Arm / Pouch

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88031 0	Long	9 oz	10	7 lbs, 15 oz	.09
9 Sizes: 5/64 3/32 1/8 5/32 3/16 7/32 1/4 5/16 3/8					
88032 7	Long	9 oz	10	8 lbs	.09
11 Sizes: .050 1/16 5/64 3/32 1/8 5/32 3/16 7/32 1/4 5/16 3/8					

FEDERAL STOCK NUMBER: 88032 5120-00-529-1475

L-Keys, 6" and 12" Arm / Pouch

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88034 1	6"/150mm	11 oz	10	8 lbs, 14 oz	.09
11 Sizes: 5/64 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16 3/8					
88035 8	12"/300mm	1 lb	10	12 lbs	.05
7 Sizes: 5/64 3/32 1/8 5/32 3/16 7/32 1/4					

CHESCO® L-Key Sets - Standard L-Key Sets - Metric

L-Keys / Clamshell

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88036 5	Combo	22 oz	10	20 lbs	.65
25 Sizes: .050 1/16 5/64 3/32 7/64 1/8 5/32 3/16 7/32 1/4 5/16 3/8 1.27 1.5 2 2.5 3 4 4.5 5 5.5 6 7 8 10					

L-Keys / Slotted Pouch

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88037 2	Short	5 oz	10	5 lbs, 10 oz	.09
11 Sizes: .050 1/16 5/64 3/32 1/8 5/32 3/16 7/32 1/4 5/16 3/8					
88038 9	Combo	5 oz	10	6 lbs, 2 oz	.15
18 Sizes: Short-.050 1/16 5/64 3/32 7/64 1/8 5/32 3/16 7/32 Long-1/16 5/64 3/32 1/8 9/64 5/32 3/16 1/4 5/16					

L-Keys / Metal Box

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88029 7	Short	15 oz	5	6 lbs, 6 oz	.15
15 Sizes: .028 .035 .050 1/16 5/64 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16 3/8					
88030 3	Short	51 oz	5	17 lbs, 7 oz	.16
18 Sizes: .028 .035 .050 1/16 5/64 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16 3/8 1/2 9/16 5/8					
88033 4	Long	34 oz	5	10 lbs, 13 oz	.24
13 Sizes: 1/16 5/64 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16 3/8 1/2					

FEDERAL STOCK NUMBER: 88030 5120-00-722-4029

L-Keys, Short Arm / Pouch

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88060 0	Short	2 oz	10	3 lbs	.05
7 Sizes: 2 2.5 3 4 5 6 8					
88061 7	Short	5 oz	10	6 lbs, 3 oz	.10
9 Sizes: 1.5 2 2.5 3 4 5 6 8 10					
88062 4	Short	66 oz	1	4 lbs	.08
14 Sizes: 2 2.5 3 4 5 6 7 8 9 10 12 14 17 19					

FEDERAL STOCK NUMBER: 88060 5120-00-112-9599; 88062 5120-00-046-5079

L-Keys, Long Arm / Pouch

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88065 5	Long	9 oz	10	7 lbs, 12 oz	.09
9 Sizes: 1.5 2 2.5 3 4 5 6 8 10					

L-Keys, Short Arm / Metal Box

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88063 1	Short	21 oz	5	6 lbs, 6 oz	.16
12 Sizes: .07 .09 1.27 1.5 2 2.5 3 4 5 6 8 10					
88064 8	Short	52 oz	5	17 lbs, 13 oz	.16
15 Sizes: .07 .09 1.27 1.5 2 2.5 3 4 5 6 8 10 12 14 17					

Ball End Sets - Standard

Ball End / Pouch

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88001 3	Ball	2 oz	10	3 lbs, 12 oz	.09
9 Sizes: 5/64 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4					
88002 0	Ball	5 oz	10	5 lbs, 9 oz	.09
12 Sizes: .050 1/16 5/64 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16					

FEDERAL STOCK NUMBER: 88001 5120-00-419-5698



Ball End Screwdriver / Pouch

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88003 7	S/D	21 oz	5	11 lbs, 8 oz	.32
12 Sizes: .050 1/16 5/64 3/32 7/64 1/8 9/64 5/32 3/16 7/32 1/4 5/16					

FEDERAL STOCK NUMBER: 88003 5120-00-116-7841

Ball End Sets - Metric

L-Key, Ball End

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88066 2	Ball	9 oz	10	8 lbs, 3 oz	.09
9 Sizes: 1.5 2 2.5 3 4 5 6 8 10					



Ball End Screwdriver / Pouch

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88067 9	S/D	18 oz	5	7 lbs, 4 oz	.25
9 Sizes: 1.5 2 2.5 3 4 5 6 8 10					

Individual L-Keys - Standard

Short

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	INNER PACK	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
86801 1	.028	25	100	2 oz	.02
86802 8	.035	25	100	2 oz	.02
86803 5	.050	25	100	3 oz	.02
86804 2	1/16	25	100	4 oz	.02
86805 9	5/64	25	100	7 oz	.02
86806 6	3/32	25	100	10 oz	.02
86807 3	7/64	25	100	15 oz	.02
86808 0	1/8	25	100	1 lb, 3 oz	.02
86809 7	9/64	25	100	1 lb, 10 oz	.02
86810 3	5/32	25	100	2 lbs	.02
86811 0	3/16	25	100	3 lbs, 6 oz	.05
86812 7	7/32	10	50	2 lbs, 9 oz	.05
86813 4	1/4	10	50	3 lbs, 5 oz	.05
86814 1	5/16	10	50	6 lbs, 3 oz	.05
86815 8	3/8	5	25	5 lbs, 1 oz	.05
86816 5	7/16	—	10	3 lbs, 2 oz	.05
86817 2	1/2	—	10	4 lbs, 8 oz	.05
86818 9	9/16	—	10	6 lbs, 2 oz	.10
86819 6	5/8	—	10	8 lbs, 4 oz	.10
86820 2	3/4	—	5	7 lbs, 10 oz	.39
86821 9	7/8	—	5	10 lbs, 5 oz	.24
86822 6	1	—	5	15 lbs, 11 oz	.24

Long

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	INNER PACK	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
86703 8	.050	25	100	4 oz	.02
86704 5	1/16	25	100	6 oz	.02
86705 2	5/64	25	100	8 oz	.02
86706 9	3/32	25	100	15 oz	.02
86707 6	7/64	25	100	1 lb, 7 oz	.05
86708 3	1/8	25	100	1 lb, 14 oz	.05
86709 9	9/64	25	100	2 lbs, 4 oz	.05
86710 6	5/32	25	100	2 lbs, 9 oz	.05
86711 3	3/16	25	100	4 lbs, 12 oz	.05
86712 0	7/32	10	50	3 lbs, 11 oz	.05
86713 7	1/4	10	50	5 lbs	.05
86714 4	5/16	10	50	8 lbs, 14 oz	.10
86715 1	3/8	5	25	7 lbs, 6 oz	.09
86716 8	7/16	—	10	18 lbs, 13 oz	.46
86717 5	1/2	—	10	6 lbs, 9 oz	.10
86718 2	9/16	—	10	8 lbs, 9 oz	.10
86719 9	5/8	—	5	6 lbs, 14 oz	.38
86720 5	3/4	—	5	10 lbs, 6 oz	.38
86721 2	7/8	—	5	14 lbs, 8 oz	.42
86722 9	1	—	5	24 lbs, 4 oz	.56

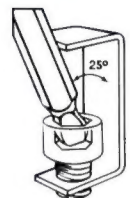
6" Long

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
86605 5	5/64	25	7 oz	.05
86606 2	3/32	25	9 oz	.05
86607 9	7/64	25	11 oz	.05
86608 6	1/8	25	14 oz	.05
86609 3	9/64	25	1 lb	.05
86610 9	5/32	25	1 lb, 4 oz	.05
86611 6	3/16	25	1 lb, 11 oz	.05
86612 3	7/32	25	2 lbs, 4 oz	.05
86613 0	1/4	25	2 lbs, 15 oz	.05
86614 7	5/16	25	4 lbs, 8 oz	.05
86615 4	3/8	25	6 lbs, 11 oz	.10

12" Long

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
86505 8	5/64	25	13 oz	.07
86506 5	3/32	25	15 oz	.07
86508 9	1/8	25	1 lb, 4 oz	.07
86510 2	5/32	25	2 lbs, 9 oz	.07
86511 9	3/16	25	3 lbs, 1 oz	.07
86512 6	7/32	25	4 lbs	.07
86513 3	1/4	25	5 lbs, 2 oz	.07

Individual Ball End - Standard



UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	INNER PACK	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
86203 3	.050	10	100	4 oz	.05
86204 0	1/16	10	100	10 oz	.05
86205 2	5/64	10	100	13 oz	.05
86206 4	3/32	10	100	1 lb, 2 oz	.05
86207 1	7/64	10	100	1 lb, 9 oz	.05
86208 8	1/8	10	100	2 lbs	.05
86209 5	9/64	10	100	2 lbs, 8 oz	.05
86210 1	5/32	10	100	3 lbs, 3 oz	.05
86211 8	3/16	10	100	4 lbs, 15 oz	.05
86212 5	7/32	10	50	3 lbs, 12 oz	.05
86213 3	1/4	10	50	5 lbs, 1 oz	.05
86214 9	5/16	10	50	9 lbs, 2 oz	.10
86215 6	3/8	10	20	1 lb, 12 oz	.10

Individual L-Keys - Metric

TORX® L-Key Sets

Short

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	INNER PACK	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
86850 9	0.7	25	100	2 oz	.02
86851 6	0.9	25	100	2 oz	.02
86852 3	1.3	25	100	3 oz	.02
86853 0	1.5	25	100	4 oz	.02
86854 7	2	25	100	8 oz	.02
86855 4	2.5	25	100	12 oz	.02
86856 1	3	25	100	1 lb, 2 oz	.02
86857 8	4	25	100	2 lbs, 6 oz	.05
86858 5	5	25	100	4 lbs, 1 oz	.05
86859 2	6	10	50	3 lbs, 6 oz	.05
86861 5	8	10	50	6 lbs, 9 oz	.05
86863 9	10	5	25	5 lbs, 12 oz	.05
86864 6	12	—	10	3 lbs, 14 oz	.05
86865 3	14	—	10	5 lbs, 13 oz	.05
86866 0	17	—	5	5 lbs, 10 oz	.10
86867 7	19	—	5	8 lbs, 2 oz	.38

Long

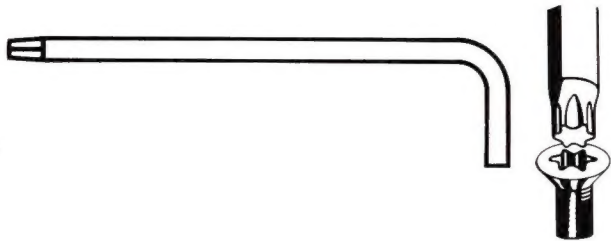
UPC MFG. No. 0 38548	NOMINAL KEY SIZE	INNER PACK	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
86751 9	0.9	25	100	3 oz	.02
86752 6	1.3	25	100	5 oz	.02
86753 3	1.5	25	100	7 oz	.02
86754 0	2	25	100	10 oz	.02
86755 7	2.5	25	100	1 lb	.02
86756 4	3	25	100	1 lb, 13 oz	.05
86757 1	4	25	100	3 lbs, 4 oz	.05
86758 8	5	25	100	5 lbs, 2 oz	.05
86759 5	6	10	50	4 lbs, 12 oz	.05
86761 8	8	10	50	9 lbs, 11 oz	.09
86763 2	10	5	25	7 lbs, 8 oz	.09
86764 9	12	—	10	5 lbs, 13 oz	.09
86765 6	14	—	10	8 lbs, 13 oz	.09
86766 3	17	—	5	7 lbs	.38
86767 0	19	—	5	10 lbs, 11 oz	.38

Individual Ball End - Metric

UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	INNER PACK	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
86253 8	1.5	10	100	9 oz	.05
86254 5	2	10	100	14 oz	.05
86255 2	2.5	10	100	1 lb, 4 oz	.05
86256 9	3	10	100	1 lb, 13 oz	.05
86257 6	4	10	100	3 lbs, 7 oz	.05
86258 3	5	10	100	3 lbs, 1 oz	.05
86259 0	6	10	50	5 lbs, 1 oz	.05
86261 4	8	10	50	8 lbs	.05
86263 8	10	10	20	6 lbs, 2 oz	.05

UPC MFG. NO. 0 38548	SERIES	WEIGHT EACH	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
88185 0	Short	4 oz	10	5 lbs, 12 oz	.07
9 Sizes: T10 T15 T20 T25 T27 T30 T40 T45 T50					
88186 7	Short	6 oz	10	8 lbs, 6 oz	.07
13 Sizes: T7 T8 T9 T10 T15 T20 T25 T27 T30 T40 T45 T50 T55					

Individual TORX® Keys



UPC MFG. NO. 0 38548	NOMINAL KEY SIZE	SHELF CARTON QUANTITY	SHELF CARTON WEIGHT	SHELF CARTON CUBE
86180 7	T-7	50	7 oz	.02
86181 4	T-8	50	7 oz	.02
86182 1	T-9	50	7 oz	.02
86183 8	T-10	50	7 oz	.02
86184 5	T-15	50	10 oz	.02
86185 2	T-20	50	14 oz	.02
86186 9	T-25	50	1 lb, 3 oz	.02
86187 6	T-27	50	1 lb, 14 oz	.02
86188 3	T-30	50	2 lbs, 4 oz	.05
86189 0	T-40	50	3 lbs, 2 oz	.05
86190 6	T-45	50	5 lbs	.05
86191 3	T-50	50	4 lbs, 5 oz	.05
86192 0	T-55	25	6 lbs, 2 oz	.05

CHESCO Set Selector

HEX KEY SETS INCH

ITEM	PG #	DESCRIPTION	NO. OF PCS	.028	.035	.050	1/16	5/64	3/32	7/64	1/8	9/64	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4
88081	20	Foldup Hex Set — Small	8																				
88091	20	Foldup Hex Set — Large	9																				
88095	20	Foldup Hex Set — Med.	9																				
88051	20	Foldup Hex Set — X-Large	5																				
81430	22	T-Handle Set — 6" Vinyl	8																				
81432	22	T-Handle Set — 6" Vinyl	10																				
82430	23	T-Handle Set — 6" Loop	8																				
82432	23	T-Handle Set — 6" Loop	10																				
82334	23	T-Handle Set — 9" Loop	8																				
82336	23	T-Handle Set — 9" Loop	10																				
88021	25	Hex Key 'L' Set — SA	6																				
88022	25	Hex Key 'L' Set — SA	7																				
88023	25	Hex Key 'L' Set — SA	10																				
88024	25	Hex Key 'L' Set — SA	11																				
88025	25	Hex Key 'L' Set — SA	11																				
88026	25	Hex Key 'L' Set — SA	15																				
88028	25	Hex Key 'L' Set — SA	20																				
88031	25	Hex Key 'L' Set — LA	9																				
88032	25	Hex Key 'L' Set — LA	11																				
88034	25	Hex Key 'L' Set — 6" LA	11																				
88035	25	Hex Key 'L' Set — 12" LA	7																				
88037	26	Hex Key 'L' Set — SA	11																				
88038	26	Combo Short (Top) Long (Bott.)	18																				
88029	26	Hex Key 'L' Set Metal Box	15																				
88030	26	Hex Key 'L' Set Metal Box	18																				
88033	26	Hex Key 'L' Set — LA	13																				
88001	26	Ball End 'L' Key Set	9																				
88002	26	Ball End 'L' Key Set	12																				
88003	26	Ball End Screwdrivers	12																				
88036	26	INCH/METRIC COMBO HEX KEY-'L' SET	25	.028	.035	.050	1/16	5/64	3/32	7/64	1/8	9/64	5/32	3/16	7/32	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4
				.07	.09	1.27	1.50	2	2.5	3	4	4.5	5	5.5	6	7	8	9	10	12	14	17	19

HEX KEY SETS METRIC

ITEM	PG #	DESCRIPTION	NO. OF PCS	.07	.09	1.27	1.50	2	2.5	3	4	5	6	7	8	9	10	12	14	17	19
88017	21	Foldup Hex Set — Med.	7																		
88015	21	Foldup Hex Set — X- Large	5																		
81435	22	T-Handle Set — 6" Vinyl	6																		
81437	22	T-Handle Set — 6" Vinyl	8																		
82433	23	T-Handle Set — 6" Loop	5																		
82434	23	T-Handle Set — 6" Loop	8																		
82337	23	T-Handle Set — 9" Loop	5																		
82338	23	T-Handle Set — 9" Loop	8																		
88060	26	Hex Key 'L' Set — SA	7																		
88061	26	Hex Key 'L' Set — SA	9																		
88062	26	Hex Key 'L' Set — SA	14																		
88065	26	Hex Key 'L' Set — LA	9																		
88063	26	Hex Key 'L' Set — SA	12																		
88064	26	Hex Key 'L' Set — SA	15																		
88066	26	Ball End 'L' Key Set	9																		
88067	26	Ball End Screwdriver	9																		

TORX TOOL SETS

ITEM #	PG	DESCRIPTION	NO. OF PCS	T6	T7	T8	T9	T10	T15	T20	T25	T27	T30	T40	T45	T50	T55
88056	21	Foldup Set—Small	7														
88057	21	Foldup Set—Large	7														
88185	28	'L' Key Set - SA	9														
88186	28	'L' Key Set - SA	13														

SA — Short Arm; LA — Long Arm

FULL WARRANTY

All VISE-GRIP®, QUICK-GRIP®, PROSNIP® and CHESCO® tools, having passed a rigid factory inspection, are warranted against defects in materials and workmanship. Any VISE-GRIP, QUICK-GRIP, PROSNIP or CHESCO tool that is abused or used for purposes other than those for which the tool was designed, is excluded from this warranty. If a VISE-GRIP, QUICK-GRIP, PROSNIP or CHESCO tool appears to be below our manufacturing standards, it may be returned to the factory. If factory inspection determines that the tool is within this warranty, the tool will be repaired or replaced without charge.

UNIBIT® Step Drills are high quality tools, carefully made from the finest grades of high speed steel. As such, they are guaranteed against defects in workmanship or materials for one year from the date of original purchase. All parts of any broken or defective tool must be returned to us for a determination as to the cause of breakage or defect. If we find the tool to be deficient in either workmanship or materials, it will be repaired or replaced without charge. This warranty, however, does not cover broken tips or other damage caused by misuse or abuse of tool.

These warranties do not extend to consequential damages except where required by law. These warranties give you specific legal rights which may vary from state to state.

SAFETY TIPS AND WARNINGS

Hand tools are made in various sizes, shapes and degrees of hardness, depending on their intended uses. They should be used only as recommended by the manufacturer. Any tool can fail if it is misused. Metal to metal contact under pressure combined with a striking or twisting motion can cause metal fragments to separate and fly from metal surfaces. To avoid serious personal injury when using your tools, follow these rules:

- Protect your eyes, ALWAYS WEAR SAFETY GOGGLES.
- NEVER strike the tool or use it as a striking tool.
- NEVER expose the tool to direct heat from welding or cutting torches or allow the tool to contact electric arcs.
- NEVER use handle extensions on the tool to increase leverage.
- NEVER use the tool to turn a screw extractor.
- NEVER use the tool as a structural support.
- ALWAYS keep your tool clean. Inspect it frequently and replace it when worn.